

IN THE UNITED STATES DISTRICT COURT  
FOR THE NORTHERN DISTRICT OF OHIO  
EASTERN DIVISION

IN RE UNOPPOSED VERIFIED )  
PETITION OF THE UNITED STATES ) Civil Action No. 1:07MC61  
OF AMERICA TO PERPETUATE )  
TESTIMONY )

Deposition of LUTHER MOLER, taken in the  
above-entitled case on October 30, 2007, at City Hall,  
447 South Main Street, Hillsboro, Illinois, scheduled for  
the hour of 10:00 A.M., before Connie S. Golembeck,  
Certified Shorthand Reporter, Registered Professional  
Reporter and Notary Public, pursuant to the stipulation  
attached hereto.

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## 1 APPEARANCES:

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Office of Regional Counsel  
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5 Appeared on behalf of the United States  
6 Environmental Protection Agency

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11 The Sherwin-Williams Company  
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13 Appeared on behalf of The Sherwin-Williams  
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14 MR. JOHN M. IX  
15 Dechert, LLP  
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17 Appeared on behalf of T.L. Diamond  
18

## 19 ALSO PRESENT:

Mr. Dion Novak, USEPA  
20 Mr. Dean Bangor, T.L. Diamond

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1           S\_T\_I\_P\_U\_L\_A\_T\_I\_O\_N  
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2           It is stipulated and agreed, by and between the  
3 parties hereto, through their attorneys, that the  
4 deposition of LUTHER MOLER may be taken before Connie S.  
5 Golembeck, Certified Shorthand Reporter, Registered  
6 Professional Reporter and Notary Public, upon oral  
7 interrogatories, on October 30, 2007, at the instance of  
8 the U.S. EPA, scheduled for 10:00 A.M., at 447 South Main,  
9 Hillsboro, Illinois.

10          That the oral interrogatories and the answers of the  
11 witness may be taken down by stenographic means by the  
12 reporter and afterwards transcribed.

13          That any requirement as to the reading over and  
14 signing of the deposition by the witness or the filing of  
15 the same are not expressly waived.

16          That all objections are hereby reserved except as to  
17 the form of question which is waived unless specifically  
18 noted.

19          That the deposition or any part thereof may be used  
20 for any purposes for which depositions are competent, by  
21 any of the parties hereto, without foundation proof.

22          That any of the parties hereto may be furnished  
23 copies of the deposition at his or her own expense.

24

1 MR. KRUEGER: If we can go on the record then.

2 Could you swear the witness, please.

3 (Witness was sworn by the  
4 reporter.)

5 LUTHER MOLER

6 called as a witness herein, having been first duly sworn  
7 upon his oath, was examined and testified as follows:

8 DIRECT EXAMINATION

9 BY MR. KRUEGER:

10 Q Mr. Moler, I'm Tom Krueger and I'm an attorney  
11 with the U.S. EPA.

12 A Uh-huh.

13 Q We're here today in the -- the Government's  
14 Petition to Perpetuate your Testimony.

15 And before we get started, I just like to make  
16 sure you're aware any time you need a break, please let us  
17 know. We'll take as many breaks as you need, whenever you  
18 need them.

19 If I or any of the other attorneys here ask you  
20 a question and you don't understand it, please let us know  
21 and -- and we'll try to rephrase the question.

22 We're not here to -- to try to confuse you in any way.

23 Likewise, if -- if we don't understand your answers, we'll  
24 try to ask you questions to make sure that we can follow

1 up and understand it too. We just want to get your  
2 testimony down on the record.

3 And we again appreciate you comin' in today.

4 A Give it to you the best I can remember.

5 Q Thank you.

6 First, can you tell me, are you familiar with  
7 the zinc plant here in Hillsboro?

8 A Yes, I am.

9 Q And were you employed there?

10 A Yes, I was.

11 Q Do you recall the years of your employment  
12 there?

13 A Oh, approximately 46 years.

14 Q And do you recall when you started?

15 A 1957 or '58, I don't remember.

16 Q And are you familiar with the operations that --  
17 that the owners of the zinc plant performed there?

18 A Yes, I am.

19 Q And how did you become familiar with those  
20 operations?

21 A Well, when I started out there I worked out in  
22 the plant, and then I went from the plant to lab  
23 technician. From a lab technician I went up to the main  
24 lab work, and from there I went to bein' a shift foreman.

1 From shift foreman I went to bein' a supervisor over the  
2 furnace and over the refineries. And then I become the  
3 plant superintendent.

4 Q And are you familiar with the processes that  
5 were used at the plant to manufacture products?

6 A Yes, I am.

7 Q And how did you become familiar with those?

8 A By working with them and doing them.

9 Q And are you familiar with the materials that  
10 were used at the plant?

11 A I'd say 99 percent of them.

12 Q All right. And how did you become familiar with  
13 them?

14 A By assay and by handlin' them and by tellin'  
15 people what to do with them.

16 Q And did you perform assays on the materials?

17 A Some of them I did.

18 Q And did you receive training with respect to  
19 operation of the equipment at the plant?

20 A Yes, I did.

21 Q Did you provide training with respect to  
22 operation of the equipment at the plant?

23 A In later years.

24 Q And would you regard yourself as an expert with

1     respect to operations at the zinc plant?

2         A    No, I'm not an expert.

3         Q    Okay. Do you believe you have knowledge --  
4     substantial knowledge, with respect to those operations?

5         A    Yes, I do.

6         Q    Okay. Well, let's start with the time that  
7     Eagle Picher was operating the plant. What was Eagle  
8     Picher's business in Hillsboro?

9         A    Making zinc oxide.

10        Q    Did Eagle Picher make other materials when they  
11    were present in Hillsboro?

12        A    Not when I was there. They made two different  
13    types of zinc oxide at the time.

14        Q    And what was the nature of your employment when  
15    you began at Eagle Picher?

16        A    Yardman.

17        Q    And what I'd like to do is -- I will hand you an  
18    exhibit that I've marked as Government Exhibit 1.

19                    (It should be noted that  
20                    Government Exhibit Number 1  
21                    was marked for identification  
22                    and furnished to the deponent  
23                    for review.)

24        MR. KRUEGER: And I'm sharing copies of it with



1 Counsel.

2 (It should be noted that  
3 copies of said exhibit were  
4 furnished to Counsel.)

5 MR. BURKE: Thanks.

6 MR. IX: Thank you.

7 MR. KRUEGER: Do you recognize that document, Mr.  
8 Moler?

9 THE DEPONENT: I recognize the plant, yes.

10 Q And do you recognize the structures that are  
11 shown on the -- on the map?

12 A Yes.

13 Q And is that a fair and accurate representation  
14 of the structures that are present at the plant?

15 MR. IX: I'm gonna object, and ask for a  
16 clarification. At what point in time?

17 MR. KRUEGER: All right, that's -- that's a fair  
18 clarification.

19 Is this a fair represent -- and accurate  
20 representation of the structures at the plant at the  
21 present time?

22 THE DEPONENT: That's there, and that's there.  
23 That's there.

24

1 (Short pause while said  
2 exhibit was reviewed by the  
3 deponent.)

4 THE DEPONENT: It seems to be.

5 Q I -- did the nature of the structures at the  
6 plant change from the time you first became employed at  
7 Eagle Picher to the present day?

8 A Well, basically, the structures didn't change.  
9 We added one which was down at the muffle furnace. We  
10 extended it out to house one more muffle furnace.

11 Q All right. And what I'd like to do if I could  
12 is -- drawing your attention to the building that's just  
13 north of the most northerly road on the map.

14 MR. McCONNELL: Tom, just for clarification -- may we  
15 just go off the record.

16 (An off the record discussion  
17 was held.)

18 MR. KRUEGER: All right, back on the record.

19 Mr. Moler, let me direct your attention to the  
20 northern most building on the plant property. Are you --  
21 could you circle that building on -- on your copy of the  
22 exhibit?

23 (Which was so done.)

24 MR. KRUEGER: Are you familiar with what building

1 that is?

2 THE DEPONENT: Yes, I am.

3 Q And what building is that?

4 A We called it sublead. It was a building that we  
5 used strictly for storage of zinc oxide. We stored paper  
6 bags out there and we stored excess parts for rotary  
7 furnace, refineries and what have you.

8 Q Could I ask you to label that building on your  
9 copy of the map, please?

10 (Which was so done.)

11 Q And then I ask you to move to the south and the  
12 east on the map until you come to the next building; and,  
13 could you circle that building for me on the map?

14 (Which was so done.)

15 Q And could you identify that building for me,  
16 please?

17 A That is the muffle furnace building.

18 Q And is that the building that you referred to  
19 previously when you indicated Eagle Picher expanded it?

20 A Yes, it is.

21 Q And could you label that --

22 (Which was so done.)

23 Q It looks like you already are labeling that  
24 building on the map for me. Thank you.

1           And what functions did Eagle Picher perform in  
2 the muffle furnace building?

3       A   That was where we made French process which is  
4 oxide made from metallics, zinc or -- like, carburetors,  
5 grills, what have you, et cetera.

6       Q   And could you explain to me how a muffle furnace  
7 works?

8       A   Well, you take and get it up to temperature of  
9 2,400 to 3,000 degrees, depends on what you're makin'.  
10 And you have a furnace that is -- for people that don't  
11 know?

12                   (It should be noted that  
13                   deponent started sketching a  
14                   diagram.)

15       A   You have a furnace like that. And then over  
16 here you have a firing place where you take and -- you  
17 take charge scrap or material into this for a type of  
18 furnace and the zinc melts and goes over into this furnace  
19 over here, same furnace only part of it. From that part  
20 you come back here and you have a section where the -- the  
21 fumes come out into this, which we call a riser. And as  
22 the fumes hit that the air hits it and converts it to zinc  
23 oxide. The zinc oxide from that point would go over into  
24 a baghouse. And from the baghouse it would be brought up

1 to the refinery where we would -- normally, French process  
2 oxide, 90 percent of the time, 95 percent, we would pack  
3 it direct and sell it as that. But some part of it we  
4 used in other product.

5 Q And now could you tell me what -- what inputs  
6 would go into the muffle furnace?

7 A Well, zinc. Basically, zinc -- whether it be  
8 galvanized zinc, scrap zinc, high-grade zinc. That --  
9 that was all that was put into the muffle furnace.

10 Q And then --

11 A Some drosses which is still zinc.

12 Q And were any products or by-products produced by  
13 the muffle furnace beyond the zinc oxide --

14 A Well, yeah.

15 Q -- use you have --

16 A You have muffle dross and iron and steel that  
17 come out of the carburetors, zinc and what have you. All  
18 that would become a -- a dross, we call it. Muffle dross.

19 Q And could you describe to me what muffle dross  
20 looked like?

21 A It was a gray zinc powder. It may have 5  
22 percent, 6 percent zinc in it. Could be as high as 10  
23 percent zinc in it. Depends on how well they strained it  
24 before they pulled it out of the furnace and everything.

1 Q And was this a loose material?

2 A It's, like, a powder or an ash. It -- some of  
3 it could be -- when it begin to cool it would be maybe the  
4 size of a -- of a dime maybe or somethin' like, you know,  
5 little bit will chunk but a lot of powder in it.

6 Q And what would Eagle Picher do with the muffle  
7 dross that was produced from the furnace?

8 A We would -- we would take and screen the --  
9 across a trommel screen, dump it in there and the dross  
10 would come out under it and the metals and -- would come  
11 out on the ends. And the metals was sold to the junk  
12 dealer. They come up and got them. And the dross, why,  
13 they sold it. They screen it and take it to the field.  
14 When they didn't sell it then they'd pile it out there  
15 until they was able to sell it.

16 Q And do you recall where Eagle Picher would pile  
17 the metal dross that it produced?

18 A Well, they'd pile it here. And then we piled it  
19 out in this area out here. You got numbers out here, but  
20 I'll put it out over here. Normally, we pile it here and  
21 this is where we screen it and everything and then the  
22 finish we take out to the field and pile it.

23 Q And so that the two piles that you've indicated  
24 and -- and labeled on the map, the -- the one pile is

1 located to the west of the muffle furnace building --

2 A Right.

3 Q -- in relatively close proximity to it?

4 A Well, right by the railroad tracks. Because

5 that's where -- we would take it out there and dump it.

6 And when it cooled then we would take it and screen it

7 right there and then haul it out to here.

8 Q And was any particular type of dross taken and

9 hauled to the other area you've indicated near what's

10 labeled as NP-15?

11 A No, the muffle dross mainly is what we put out

12 there.

13 Q And I believe you --

14 A At the time that the furnace was runnin'.

15 Q And -- and I believe you indicated that the

16 muffle furnace also produced iron material?

17 A Uh-huh.

18 Q And what would Eagle Picher do with that iron

19 material?

20 A We -- we generally stacked it right over here,

21 which would be in this area, and then they'd get a boxcar

22 or gondola car in here and they'd load it out.

23 MR. McCONNELL: Tom, excuse me -- for the record, so

24 we can -- I'm watching him draw this, but -- some

1 correlation on the map so we can follow this and when we  
2 read this later we'll figure it out.

3 THE DEPONENT: I'll go over it in a minute.

4 MR. McCONNELL: Off the record.

5 (An off the record discussion  
6 was held.)

7 MR. KRUEGER: Okay, we can go back on.

8 And, Mr. Moler, how many muffle furnaces did  
9 Eagle Picher operate?

10 THE DEPONENT: Normally, just two at a time.

11 Q How many muffle furnaces did Eagle Picher have?

12 A We had three at one time.

13 Q Were the processes different from furnace to  
14 furnace at the time Eagle Picher was there?

15 A No.

16 Q Then if we could move on, I'd like to direct  
17 your attention to a long structure indicated on there that  
18 runs from north to south that's off to the -- off to  
19 the --

20 A This one?

21 Q No. That's off to the east of the muffle  
22 furnace building.

23 A This long structure here?

24 Q Further to the east. On the --



1 A This one?

2 Q On to the west, I'm sorry --

3 A Okay.

4 Q -- I'm confusing myself.

5 A This long structure here?

6 Q Correct.

7 A All right.

8 Q Do you know what that structure is?

9 A Right now -- it was a structure that housed

10 three rotary furnaces.

11 Q Could I ask you to circle that building and

12 label it for me?

13 (Which was so done.)

14 Q And, Mr. Moler, I note that you have labeled it

15 as rotary --

16 A Rotary one, rotary three and rotary four.

17 That's the three rotary furnaces that was in the building.

18 Q And does that indicate that there's also a

19 rotary two?

20 A Rotary two is over in -- over on the other side

21 of the plant.

22 Q All right.

23 A Which would be approximately -- I would guess,

24 it's right here.

1       Q   All right, could I ask you to circle that  
2 building and label it as rotary two?

3       A   Rotary two is here.

4       Q   And so rotary two is --

5       A   I'm guessin' that's it. Just --

6       Q   All right.

7       A   Looks like it from here.

8       Q   Rotary two is a building that's on the eastern  
9 most edge of the plant?

10      A   Right. Next to the road.

11      Q   And now could you explain to me how a rotary  
12 furnace works?

13      A   Well, a rotary furnace is -- is charged with  
14 anthracite coal and zinc products, they're mixed into a  
15 batch -- we call, feed. Feed is hauled over to a feed  
16 hopper at the rotary furnace. It's put up into the feed  
17 hopper. From the feed hopper it goes into a drum which  
18 runs at a high temperature to dissolve it and convert it  
19 into zinc oxide fumes. It goes into the furnace, and it's  
20 hot enough that it goes into what we call a discharge  
21 chamber at the end of the furnace which is a structure  
22 about -- it's in combination of discharge and combustion  
23 chamber, but it's about 30 foot long and -- and I don't  
24 know how tall it is, maybe 20 feet tall, and 10 or 15 feet

1 wide. Just -- that's approximate. It's -- it's just a  
2 brick structure. And the first eight foot of it or so is  
3 what they call a discharge chamber; and, fumes come out of  
4 the furnace and go up over this discharge chamber and  
5 there's air slots at the top of it where you can hit it  
6 with air in order to convert it to different types of  
7 oxide. And it goes into the combustion chamber and from  
8 the combustion chamber that's where the heavies fall out.  
9 The -- I -- I don't know what you want to call them,  
10 I -- I always call them just heavies. It's just an  
11 off-grade of oxide. And those from that point would go  
12 into a trail. And at the trail it's -- acts as a cooling  
13 agent, as they go through this cooling agent they convert  
14 into your zinc oxide -- actual zinc oxide. And from that  
15 it goes into this little building right here, little  
16 building right there and that's called a baghouse. That's  
17 number two baghouse.

18 Q And that's located due west of the number two --

19 A Due west --

20 Q -- furnace?

21 A -- of the number two furnace.

22 From the baghouse it goes into a -- a  
23 weightometer room which is this little short strip comin'  
24 off right there.

1 Q And that's just to the north of --

2 A Just to the north of the baghouse.

3 And it goes up an elevator over into the  
4 refinery into what we call the raw bins; okay? And -- and  
5 the raw bins, that's another process from that point on.

6 Q Okay. Now you had indicated that what you  
7 called the charge that went into that furnace consisted of  
8 anthracite coal and I believe you used the term zinc  
9 products. Could you explain to me what --

10 A Well --

11 Q -- zinc products would be?

12 A -- it could be zinc ore or a zinc dross of  
13 some -- high zinc dross. It's just a zinc -- we called  
14 them nodules. But it's just zinc that we -- we bought  
15 and -- the company bought and brought in there, and we  
16 mixed it with anthracite and that to put -- the anthracite  
17 was reducin' agent to get -- to get the zinc vapors burnt.

18 Q So was anything else fed into the rotary  
19 furnaces besides the anthracite coal and the zinc-bearing  
20 material?

21 A No.

22 Q Okay. And I -- let me backtrack for just a  
23 moment.

24 Now you'd indicated that the material from

1 rotary furnace number two fed into baghouse number two.

2 Did the material from furnaces one, three and four feed  
3 into a different baghouse --

4 A Yes, it did.

5 Q -- area?

6 And could you indicate on the map where the  
7 baghouse servicing those furnaces would be located?

8 A Those would be in this long structure right  
9 here. This is called a baghouse.

10 Q And that's the long structure that runs north to  
11 south that's located just --

12 A Right north --

13 Q -- south of the muffle furnace?

14 A South of the muffle furnace, north of the  
15 refinery rebuilding. That section there.

16 Q And could I ask you to label that for me as well  
17 on your map?

18 (Which was so done.)

19 A I'm labelin' it baghouse, but it housed  
20 different types of baghouses.

21 Q And now you indicated that along the way the  
22 rotary furnace process would produce what you described as  
23 heavies?

24 A Uh-huh.

1 Q And what would Eagle Picher do with the heavies?

2 A We'd take it back to the mix room, mix it in  
3 with the charge and put it back through again.

4 Q So it was recirculated through --

5 A Right, it was recirculated product.

6 Q And in addition to the zinc oxide product did  
7 the rotary furnace generate any other products or  
8 by-products?

9 A Well, we generated -- what we call, a slag. It  
10 would be a buildup of zinc that would build up into the  
11 rotary kiln itself or into the discharge chamber.

12 Q And could you describe to me what that slag  
13 would look like?

14 A Well, it -- it was -- just air-hammered it  
15 out in chunks as best you could because it's a --  
16 zinc-bearing, high in iron, and that's the only way you  
17 could get it out. You'd have to take an air-hammer in  
18 there and break it up and get it out of there. And some  
19 of it would be low-grade zinc and some of it would be  
20 high-grade zinc when you take it out of there. And we  
21 tried to keep the high-grade zinc as much as possible;  
22 and, we take it over to the crusher, crush it up and run  
23 it back through the furnace.

24 Q And could you indicate for me on the map where

1     that crusher was located?

2       A   Well, it would be right over here. Right -- a  
3     little square building right south of RR2-11.

4       Q   And that's located on the --

5       A   Just the top half -- (pointing out location on  
6     map) --

7       MR. IX: Thank you.

8       MR. KRUEGER: It's located on the west side of the  
9     road?

10      THE DEPONENT: Right.

11      Q   And would -- so if I understand you right, Eagle  
12     Picher employees would manually remove the slag from the  
13     sides of the kiln structure?

14      A   I've done it.

15      Q   And was this slag removed from the -- the  
16     furnace of a uniform size and consistency?

17      A   Well, no, it -- it -- you got a round drum;  
18     okay? And it would stick to the drum, the iron and the  
19     zinc. And in places it would be thicker, in places it  
20     would be thinner. Just -- it just depends when we shut  
21     down. The biggest part would be at the bottom on account  
22     of that's where as it cooled it would settle. And at the  
23     top then it would be a little thinner.

24      Q   And now you indicated that -- that this slag

1     cleanout material that had high zinc content would be  
2     crushed and reused in the process?

3         A    In the rotary furnace process, yes.

4         Q    How did you determine the zinc content of the  
5     material?

6         A    Well, we would take and either -- break off a  
7     chunk and we grind it and then we'd assay it and it would  
8     tell us how much zinc was in it. And you could look at it  
9     sometimes and you could tell it was high zinc. I mean, it  
10    just had the color and everything. If it was real low  
11    zinc it would be kind of a grayish color. If it was high  
12    zinc you'd see a lot of green and -- and that in it. You  
13    know, it had different colors you could tell whether it  
14    was high in zinc or not. But then we still -- it was all  
15    assayed before we done anything about it.

16        Q    And was the -- the -- the slag cleaned out of  
17    the kiln -- I'm sorry, what was done with the slag cleaned  
18    from the kiln that had lower zinc content?

19        A    It was taken out to -- in this area and stored.

20        Q    All right. And now when you say this area, you  
21    indicated an area that's where on the map?

22        A    Be the south side. It's what you got listed  
23    here -- be RCO-5.

24        Q    Okay. Could I ask you to circle the general



1 area where Eagle Picher would have placed the cleanout  
2 slag material?

3 (Which was so done.)

4 Q And so you've labeled that slag --

5 A Slag --

6 Q -- from --

7 A Rotary.

8 Q -- rotary. Thank you.

9 And while Eagle Picher was operating the rotary  
10 furnaces, did they generate -- did those furnaces generate  
11 other residues?

12 A Well, you had -- you -- you had a residue that  
13 come out of the north side of the rotary furnace into what  
14 we called a quench tank which was water. And that was  
15 just basically to cool it. And you would take it and when  
16 it was cooled then they'd haul it with a truck over to the  
17 mix room.

18 Q And now how was that -- how was that residue  
19 generated and where did that come from in the -- in the  
20 manufacturing process?

21 A It come from the furnace and it was generated  
22 mostly from your anthracite coal and that, as you run it  
23 through the furnace. Basically, that's what it is, was --  
24 come out is -- is a coal, you know, that's what it looked

1     like even, black and --

2         Q   And could you tell me again what -- what Eagle  
3     Picher would do with that rotary residue?

4         A   Well, we take it over and screen it over at the  
5     mix room. And if we could use it back in the furnace we  
6     would use it, mix it back in with the coal. If we  
7     couldn't then it was stored over in the -- a rotary pile  
8     which would be -- oh, in the area of the CPH-9 and CPH-6,  
9     in that area there was a great big rotary pile of oxide.  
10    Which I'm gonna put it beside this, I'll call it rotary  
11    residue. Right in this area.

12        Q   So you've drawn and labeled an area as you've  
13    indicated --

14        A   Rotary --

15        Q   -- that's in the vicinity of CPH-6 and CPH-9?

16        A   Nine.

17        Q   And --

18        A   It's in that area, yeah.

19        Q   And is -- is that the area -- did Eagle Picher  
20    consistently use that area to store the rotary residue?

21        A   We did.

22        Q   Now earlier you had indicated that -- the  
23    building housing rotary furnaces one, three and four.

24        A   Uh-huh.

1 Q I believe you qualified saying, at that time.

2 A Well --

3 Q Was a previous use made of -- of that structure?

4 A It was what they call Wetherill furnace, it's a  
5 hand-fired furnace. And basically, they mixed anthracite  
6 or coal, whatever type they use with the ore, and you  
7 shoveled it in there by hand. It was one of the first  
8 furnaces before they modernized it.

9 Q And do you have experience using and operating  
10 the Wetherill furnace?

11 A I had a little bit of experience with it, but --  
12 we shut it down shortly after I was there. But, yeah, I  
13 worked on it one time.

14 Q And what would the inputs be to the Wetherill  
15 furnaces?

16 A Just the same as the rotary, only it's -- it's  
17 shoveled in instead of -- put in there by -- by hand.

18 Q So that would be -- that -- that what you called  
19 the charge?

20 A Yeah, the charge.

21 Q And the charge would -- again was --

22 A It was mixed in the mix room and -- and put up  
23 into a hopper, and then from that you had charge cars  
24 that -- you fill the hopper, one hopper would go to -- one

1 charge car would go to one furnace. It was -- actually,  
2 in row -- let's say, in block -- in furnace where block  
3 four is right now, why, you'd -- say, maybe eight fires  
4 you shoveled into, eight different sections, and then  
5 you -- as one would burn out you -- you take and break it  
6 up and you'd -- and the other one would be burnin'. You  
7 didn't charge them all at the same time. You charged one  
8 and then one and then one. And you take and cleaned them  
9 out the same way.

10 Q Now what by-products did the Wetherill furnace  
11 produce?

12 A They come -- they brought a clinker off -- what  
13 they call a clinker, and that's -- basically, it's like  
14 your -- your residue only it's -- they call them clinkers,  
15 and you break them up with a bar and -- and then they just  
16 pulled them out and they had a chute at the end of the  
17 furnace that dropped them down into a hopper downstairs  
18 and they could haul it out into the field.

19 Q And could you describe what the clinker looked  
20 like?

21 A It was, like, a small gray -- I don't know, I'd  
22 say a mash because you break it up and it would be in  
23 chunks; but, then as -- as it's cool and everything it  
24 deteriorate and break into smaller particles and some

1 fines.

2 Q So parts of the Wetherill clinker would be  
3 smaller, finer --

4 A Right.

5 Q -- particles?

6 And do you recall where Eagle Picher placed the  
7 Wetherill clinker that it generated?

8 A Well, when I was here the -- just before the  
9 shutdown, they would -- right about in this area here;  
10 and, that would be between the tracks where you show --  
11 sublead is and where I said the dross was on those tracks.

12 Q All right.

13 A Which would be right in that area; okay? And  
14 that's where they took it up there and stored it.

15 Q All right. Could I ask you also to label that  
16 area for me that you've drawn on the map?

17 (Which was so done.)

18 A I labeled it as hand furnace dross.

19 Q Okay. Thank you.

20 A You guys call it Wetherill, but I call it a hand  
21 furnace.

22 Q Do you know of any other areas where the -- the  
23 Wetherill or --

24 A No.

1 Q -- hand furnace was disposed --

2 A No, like I said, it didn't run long. They  
3 finally shut it down.

4 Q You'd indicated that there were four rotary  
5 furnaces. Did Eagle Picher operate those four furnaces in  
6 a -- in a consistent, uniform manner?

7 A No.

8 Q What were the differences between the way they  
9 operated the furnaces?

10 A Well, the block three was basically what we call  
11 an experimental furnace. We run it on different things to  
12 see, you know, if we can make one product or a different  
13 product on it. And maybe instead of usin' nodule zinc  
14 we'd use some dross zinc or somethin' like that. It was  
15 strictly experimental.

16 Block one rotary, it was strictly a zinc oxide  
17 producing rotary only it was smaller than block two, the  
18 one by the road. And they basically just quit usin' it  
19 'cause the -- supply and demand, they didn't need it.  
20 Just one rotary.

21 Block four was a -- it's a lot bigger kiln and  
22 they brought it in -- they was gonna try to run it and it  
23 didn't work out. It just -- too long a kiln and we  
24 just -- it kept slaggin' up on it and everything. We just

1 didn't -- they just didn't run it that long.

2 Q Okay. And was the material generated as  
3 by-products or -- or waste out of rotary three placed in  
4 the same location as the other rotary residues that you've  
5 indicated?

6 A No.

7 MR. BURKE: Object to the form, use of the word waste  
8 as a product.

9 Go ahead.

10 MR. KRUEGER: I'll rephrase it.

11 During the time that Eagle Picher operated  
12 rotary unit number three, did the by-products generated  
13 from that furnace get placed in the same locations as the  
14 other rotary residue?

15 THE DEPONENT: No.

16 Q Where was the residue from rotary furnace number  
17 three located?

18 A They would be in this RR2-11?

19 Q And I'll just note for the record, that that  
20 notation is already on the map that was presented as  
21 Exhibit 1.

22 And, Mr. Moler, directing your attention to the  
23 structure located immediately south of the crushing area.

24 Could you tell me what that structure is?

1       A   Well, it ended up bein' just a wareroom; but, it  
2   used to be -- when Eagle run it, it was what we call a  
3   carbon recovery plant.

4       Q   So Eagle Picher operated it as a carbon recovery  
5   plant?

6       A   Uh-huh.

7       Q   And could you tell me what the carbon recovery  
8   plant did?

9       A   Well, they took the residue -- the screened  
10   residue, and we run it through a process that would  
11   separate the -- well, basically, the heavies and the --  
12   and the coal. In other words, it come out -- on one end  
13   of it would come out -- would be zinc-bearing materials,  
14   which we could run back through the furnace as zinc; and,  
15   in the other end it come out at -- carbon, which we could  
16   use, mix in with our other anthracite coal and run it back  
17   through the furnace. It was a reclaiming process.

18      Q   So were any by-products generated from the  
19   carbon recovery unit?

20      A   There was what they call a hutch.

21      Q   And could you describe for me what that hutch  
22   would look like?

23      A   Oh, just -- it's a -- a gray granular product  
24   that basically was high in iron, for one thing.



1 Q And when you say was granular, were -- do you  
2 recall that those grains were small or large?

3 A No, they was small.

4 Q And do you recall where Eagle Picher would place  
5 the residue from the -- or, the carbon hutch?

6 A Well, it was the -- basically, be in -- I hate  
7 to mess your map up. But, it basically would be in this  
8 area here.

9 Q And so you're indicating an area that's in the  
10 general vicinity of the rotary residue --

11 A It just --

12 Q -- but off --

13 A Some of it was a little bit to the west of the  
14 rotary residue. Some of it was on the north and west of  
15 the rotary residue.

16 Q Okay. And could I ask you to -- to label that  
17 carbon hutch area for me as well?

18 (Which was so done.)

19 Q Thank you.

20 Now you've -- in the -- in the course of going  
21 through and -- and annotating the map you've indicated a  
22 number of areas where by-products were piled or  
23 accumulated at the plant during Eagle Picher's stay there.

24 A (Nods head yes.)

1       Q   Are you aware of any other areas where  
2 by-products were piled or accumulated by Eagle Picher?

3       A   Not in -- in my time. I know there was, but --  
4 I mean, not in my time.

5       Q   But did you observe other areas of the plant  
6 where by-product material was accumulated or piled?

7       A   Yes. Back in this area back here, where you  
8 call RR1-2 and RR1-1.

9       Q   And that material was present there at the time  
10 you began your --

11      A   Yeah.

12      Q   -- employment?

13      A   Right.

14      Q   And do you know what that material was?

15      A   I -- I can't tell you. I don't -- honestly,  
16 don't know what -- what it was from.

17      Q   Okay.

18      A   I know what it looks like, but I don't know what  
19 it was from.

20      Q   Could you describe for me what it looks like?

21      A   Well, it looks like a rotary residue, is what it  
22 looks like -- or, basically -- but it's -- it's set there  
23 and hardened and chunked and everything else over the  
24 years.

1       Q   And when you say it looked like rotary residue,  
2   again could you describe for me what physically it looked  
3   like?

4       A   Well, just -- it just looked -- it just looked  
5   like a gray granular product out there that normally  
6   probably had fines in it to begin with or dust, but over  
7   the years it's just conglomerated and hardened and it's  
8   all together.

9       Q   And now do you recall any other areas where  
10   by-product material had been stored or piled by Eagle  
11   Picher at the plant site?

12      A   Not offhand, no.

13      Q   All right. And now you indicated that these  
14   by-product materials would sometimes be reused in Eagle  
15   Picher's manufacturing process?

16      A   Yes, I did.

17      Q   Did you observe Eagle Picher employees  
18   disturbing those piles as part of the process of gathering  
19   materials to be reused?

20      A   Well, yeah.

21      Q   And would that cause the material in the -- in  
22   the accumulation areas to be spread around?

23      A   To some extent it would, but not greatly.

24      Q   Now you indicated that a number of these types

1 of residue materials had -- what you'd call, fines?

2 A Uh-huh.

3 Q Did you witness that fine material blowing off  
4 or around those piles?

5 A Well, see, these piles was put in there wet and  
6 they'd always -- the more you put on, they just stayed wet  
7 all the time. Now they would have a tendency to -- to  
8 slide and spread out a little bit. But as far as just,  
9 you know, dust blowin' off of them and everything, no,  
10 I -- I wouldn't say that I seen that. Not off your rotary  
11 residue.

12 Q Was that also -- would that also be true of the  
13 dross pile?

14 A Dross is a little bit different. It's dusty,  
15 it's dry. It's dry to begin with. You run it through a  
16 furnace at the high temperature and it is a dross, it's a  
17 powder of types.

18 Q And now would the -- would the furnace cleanout  
19 material also have been placed on the ground wet?

20 A The slag? No. No -- let me rephrase that.  
21 When we cleaned this out, most of it come out as chunks  
22 and was hauled away. But sometimes you get little  
23 particles that would fall -- in the discharge chamber,  
24 would fall out and they'd go out in the residue; but, they

1     would screen -- they would be wet, but they would still  
2     end up put over in -- put in the slag pile where the other  
3     slag was put.

4         Q   And so would those fine materials be -- have the  
5     potential to be blown around the facility?

6         A   No. You can't -- some of those slag chunks you  
7     couldn't pick up, no less blow away.

8         Q   Now during the time Eagle Picher was operating  
9     there did you observe any materials washing off or down  
10    the residue piles?

11        A   Well, any -- any time you dumped them, why, they  
12    would run off and the water would run and sometimes it  
13    would run down the face of the ground around it and that.

14        Q   Okay.

15        A   Because, like I said, you haul it in there wet  
16    to begin with. We took and loaded this material into a  
17    truck at the back of the residue where it come out of the  
18    quench tank and it's wet. So we would back our truck up  
19    to the ramp and take and put the residue in there and let  
20    the water run back down into the residue so -- 'cause it  
21    had a circulatin' pump that pumped all the time in there.

22        Q   Okay.

23        A   And so, you know, you got as much water out as  
24    you could but there was still water in it when you took it

1 to dump it.

2 Q Now you indicated that you -- you -- that Eagle  
3 Picher would assay these residue materials when they were  
4 produced?

5 A Uh-huh.

6 Q Are you familiar with the results of those  
7 assays?

8 A I've seen them, I run a few, but that's --  
9 that's where you tell whether, you know, what you want to  
10 do with the residue.

11 Q Would the residue materials that Eagle Picher  
12 generated have produced lead?

13 A (Short pause) --

14 Q Or, I'm sorry, would they have included lead?

15 A Possibly, yes.

16 Q Would the residue materials that Eagle Picher  
17 generated have contained cadmium?

18 A Yeah.

19 Q And why do you say that?

20 A Because when they're assayed in there, to begin  
21 with we know what type of charge we're puttin' into the  
22 furnace. And they'd maybe have iron in them and not --  
23 not so much cadmium in it, that you pick up your cadmium  
24 more out of your -- your metal process than you do -- did

1 out of your rotary process. But your -- if you'd asked me  
2 exactly what they was 20 years ago, I couldn't tell you  
3 how much cadmium was in it or zinc or iron or anything.  
4 We try to keep it as a high -- high level, you know, but  
5 then it had so much ash in it and -- which come from the  
6 coal, and you had your -- zincs had -- different nodules  
7 had different zinc values in them, you know.

8 Q Now would the residues that Eagle Picher  
9 generated have contained iron?

10 A Yes.

11 Q And how do you know that?

12 A From the assay and from air-hammerin' it out of  
13 the furnace.

14 Q And would the residues that Eagle Picher  
15 generated have contained nickel?

16 A I really can't answer that. I don't know.

17 Q Okay.

18 A I don't remember, let's put it that a-way.

19 Q And would the residues that Eagle Picher  
20 generated have contained zinc?

21 A Yes.

22 Q And how do you know that?

23 A From the assay of it. You couldn't -- actually,  
24 as far as the residue goes, you look at it, you couldn't

1 tell what was in it other than the carbon until you  
2 assayed it.

3 Q And just to backtrack, to make sure I have the  
4 record clear here. Did the residue piles that Eagle  
5 Picher generated, would they have contained lead?

6 A If there was lead in the -- in the product then  
7 the residue -- I would rather think that there wouldn't be  
8 much lead in the residue. Minor because lead would  
9 vaporize off into the oxide.

10 Q But would there be some lead in the residue?

11 A There possibly could be some lead in it.

12 Q Okay.

13 A To the extent of, say, in 1 percent or 5 percent  
14 or a half a percent, I can't answer you.

15 MR. KRUEGER: Okay. All right, would you mind takin'  
16 about a five minute break?

17 THE DEPONENT: It's up to you. Don't make any  
18 difference to me.

19 MR. KRUEGER: All right. I -- I think I need one.

20 (Laughter.)

21 MR. KRUEGER: We can go off the record for just a  
22 moment.

23 (A short recess was taken.)

24 MR. KRUEGER: All right. Mr. Moler, I'm gonna hand



1     you what I've marked as Government Exhibit 2.

2                     (It should be noted that  
3                     Government Exhibit Number 2  
4                     was marked for identification  
5                     and furnished to the deponent  
6                     for review.)

7     MR. KRUEGER: And I'll give copies to Counsel as  
8     well.

9                     (It should be noted that  
10                    copies of said exhibit were  
11                    furnished to Counsel.)

12    MR. IX: Thank you.

13    MR. BURKE: Thanks.

14    MR. KRUEGER: Do you recognize this document?

15    THE DEPONENT: It looks like an assay of the  
16    mixturing products.

17    Q   And what use would be made of this sort of  
18    document?

19    A   Well, we just assayed everything and kept track  
20    of -- kept it in a -- in a book or file card there at the  
21    plant.

22    Q   And now --

23    A   And you could take and -- oh, like, your number  
24    two slag you got listed here at the top, 1013. If we had

1     it out in the slag pile then we could look over here and  
2     say, oh, here's some that we got high zinc, 23 percent and  
3     57 percent. You know, you could tell what was in it and  
4     which way to go.

5       Q   And when you say which way to go --

6       A   Whether you wanted to crush it, reclaim it and  
7     run it back through the furnace room.

8       Q   And could you describe for me what the -- what  
9     the chemical constituents are that are written across the  
10    top line?

11      A   Well, you got water and your zinc and your iron,  
12    your copper, your lead, cadmium, chlorine, sulfur,  
13    aluminum, insol, available zinc and then carbon.

14      Q   And so this information describes the chemical  
15    constituents --

16      A   Yeah, they're chemical constituents.

17      Q   And are you familiar with how these records were  
18    made or would be made by Eagle Picher?

19      A   Well, they would -- they would be taken to the  
20    lab and they would be assayed and they would be given to  
21    the chief chemist and he would record them and put them in  
22    a -- in a -- files. I'm guessin', just lookin' at this,  
23    this is the file card and they've laid two together and  
24    copied it.

1       Q   And this information -- would this information  
2   have been recorded at the time the assay was conducted?

3       A   Within a day or so.

4       Q   All right.

5       A   Some -- some of the stuff you -- you could --  
6   you could run -- put it in chemicals and you couldn't run  
7   it all in the same day.

8       Q   Okay.

9       A   But within -- within probably 24 hours it was  
10   all assayed and taken care of.

11      Q   And would Eagle Picher use and rely on this  
12   information?

13      A   Well, yes, I'm sure they did.

14      Q   And now -- I'm sorry if this is a little bit  
15   repetitive; but, if you could, could you describe for me  
16   the various positions you held with Eagle Picher at the  
17   plant?

18      A   Well, let's see, I was -- I was just a laborer  
19   to begin with and then I worked -- went into the lab. And  
20   then from the lab I went into the main lab. When I say  
21   from one lab -- we had what we called shift lab which was  
22   down at the refinery building and then they had the main  
23   lab which was up at the office. And that's where -- your  
24   main lab, most of your incoming and finished products and

1 stuff was assayed up there.

2 Q And what would be done at the shift lab?

3 A They would -- actually, as the product was made  
4 through the refineries, which we haven't talked about, but  
5 it's -- they would assay it every so many hours. Like,  
6 some products you have it assayed every hour, some  
7 products you have it assayed every two hours. And we'd  
8 assay it, make sure we were in the gram weight and the  
9 color and, you know, make a decent product to sell.

10 Q And did you hold any other positions with Eagle  
11 Picher after you worked in the main lab?

12 A Yes. I went from there to bein' a shift  
13 foreman, and then I was -- (short pause) -- let's see,  
14 where did I go from the shift foreman -- (short pause) --  
15 shift foreman, I was made furnace superintendent over the  
16 metal furnace. And from there I was -- they put me to  
17 the -- (short pause) -- after foreman to metal furnace,  
18 then I was over the rotary furnaces. And from rotary  
19 furnaces I was made superintendent down at refinery for a  
20 little bit. And then that's -- I think that's where I was  
21 at -- no, I was at the shop when I was maintenance  
22 superintendent for awhile. I just jumped from one job to  
23 the other.

24 Q And now you indicated that you for a period of

1 time with Eagle Picher were in charge of the metal  
2 furnace?

3 A Uh-huh.

4 Q And what would that entail?

5 A That would entail -- if we got assay back,  
6 what -- the lab would assay the material and then I could  
7 sit down and figure out what feed we wanted to put into  
8 the furnace to make what product.

9 Q And then when you were in charge of -- pardon  
10 me, the rotary furnaces, what did that job entail?

11 A Basically done the same thing.

12 Q And do you recall at what point Sherwin-Williams  
13 took ownership of the Hillsboro plant?

14 A '83, I believe. Maybe it was '80. I think they  
15 had it from '80 to '83.

16 Q Okay. I'm gonna show you a document that I've  
17 marked as Government Exhibit 3 --

18 (It should be noted that  
19 Government Exhibit Number 3  
20 was marked for identification  
21 and furnished to the deponent  
22 for review.)

23 Q -- and I'm giving copies to both parties.

24

1                    (It should be noted that  
2                    copies of said exhibit were  
3                    furnished to Counsel.)

4        Q   I'd ask you, if you would, to take a look at  
5        this and see if that helps refresh your recollection on  
6        when Sherwin-Williams took control of the plant.

7                    (Short pause while said  
8                    exhibit was reviewed by the  
9                    deponent.)

10       A   I believe that's right.

11       Q   Now I'm gonna take that one back from you.

12       A   Go ahead.

13       Q   And when -- you say you believe that's right.  
14       Does that help you recall when Sherwin-Williams took  
15       control --

16       A   Yeah.

17       Q   -- of the plant?

18       And -- and when would that have been?

19       A   In the latter part of '80.

20       Q   Okay. And now what was your position at the  
21       time that Sherwin-Williams took over the plant?

22       A   I believe -- (short pause) -- I believe I was at  
23       the refinery supervisor.

24       Q   And did your duties and responsibilities change

1 under Sherwin-Williams?

2 A Yes, they did.

3 Q And how did they change?

4 A They brought in their own higher management  
5 people.

6 Q But in terms of your duties at the plant, how  
7 did your -- how did your job responsibilities --

8 A Well --

9 Q -- change?

10 A Well, mine changed from bein' supervisor back  
11 down to sometime workin' in the lab, sometime workin' up  
12 on the -- supervisin' the -- the dock. I was downgraded.

13 Q And what -- do you recall what positions you  
14 held during the time Sherwin-Williams was at the plant?

15 A No. Basically, I was -- just minor jobs, you  
16 know, I worked in the lab a little bit, shift lab. I  
17 worked in -- down around the refinery quite a bit. Helped  
18 out in the maintenance some. But as far as basic  
19 supervisory, I wasn't anymore.

20 Q Okay. Were you involved in the operations of  
21 the furnaces for Sherwin-Williams?

22 A No.

23 Q Okay. And what was Sherwin-Williams' business  
24 at the site?

1 A (Short pause) --

2 Q What sort of business did they operate there?

3 A They continued to operate the same business that  
4 Eagle Picher did. Making zinc oxide.

5 Q And now did they continue to operate the same  
6 equipment that Eagle Picher did?

7 A Basically. To start with.

8 Q Okay. Did they operate the muffle furnace?

9 A Yes, they did.

10 Q Did they operate it in the same way that you  
11 described Eagle Picher's --

12 A Yes.

13 Q Okay. Did they operate the rotary furnaces?

14 A Yes, they did.

15 Q Did they operate the rotary furnaces in the same  
16 manner that you described for Eagle Picher?

17 A I believe so.

18 Q Did they operate the carbon recovery plant when  
19 Sherwin-Williams was present at the site?

20 A Yeah.

21 Q Okay. And did they operate that plant in the  
22 same manner that Eagle Picher had?

23 A Yes, they did.

24 Q Did Sherwin-Williams operate the Wetherill



1 furnace at the site?

2 A No.

3 Q Do you recall if Sherwin-Williams ran both  
4 muffle furnaces at the plant?

5 A I don't remember both of them runnin' at one  
6 time. They might have run one and then the other. So, we  
7 would run one and shut one down and work on it and run the  
8 other one.

9 Q Do you recall if Sherwin-Williams ran all four  
10 of the rotary furnaces at the plant?

11 A I don't believe they did. Block one, I know  
12 they didn't. Block four -- rotary furnace four, I don't  
13 think they run. They did run three and they did run two.

14 Q And do you recall what materials they ran in  
15 rotary furnace three?

16 A Offhand, no, not -- I can't tell you what type  
17 of material, I just don't remember.

18 Q Okay.

19 A I know we run it and, like I say, I was --  
20 wasn't in the position to know what was bein' put through  
21 it and everything at that time.

22 Q Okay. Do you recall Sherwin-Williams doing any  
23 evaluation of the site before they bought it?

24 A No, I don't. I was not involved in none of

1     that.

2       Q   Do you recall what the physical condition of the  
3     plant would have been at the time Sherwin-Williams  
4     acquired it?

5       A   Better shape than it is now.

6                     (Laughter.)

7       A   No, I-- you know, it's -- it's hard to say, you  
8     know, 'cause as years go by things have to be replaced and  
9     whether they replaced them or Eagle replaced them or Ted  
10    replaced them, you know, as things deteriorated they was  
11    taken care of.

12      Q   Now we've discussed a number of areas where  
13    by-products were stored and accumulated at the property.

14      A   Uh-huh.

15      Q   Do you recall if those accumulation areas would  
16    have all been active at the time Sherwin-Williams acquired  
17    the property?

18      A   Yeah, they was -- well -- (short pause) -- yeah,  
19    they should have been all active 'cause if they was  
20    runnin' the metal furnaces the dross pile would have been  
21    there. We run the two rotaries, so the residue piles and  
22    the slag piles would be there.

23      Q   And the material that you indicated down in the  
24    RR1-1 and RR-2 (sic) area down by the pond in the

1 southwest --

2 A Uh-huh.

3 Q -- corner of the property --

4 A Right here?

5 Q That would have been there at the time

6 Sherwin-Williams acquired --

7 A Yes, there was -- already there.

8 Q So you indicated that Sherwin-Williams operated

9 the muffle furnaces at the plant. Would the muffle

10 furnaces have generated the same by-products --

11 A Yes.

12 Q -- that they did when Eagle Picher operated

13 them?

14 A Yes, they would have.

15 Q Do you recall where Sherwin-Williams placed

16 those by-products?

17 A It would be the same as Eagle's. We never

18 changed things around.

19 Q So would Sherwin-Williams have added its

20 material to the existing piles?

21 A If there was existing pile there they would have

22 added to it.

23 Q And did Sherwin-Williams generate the same types

24 of rotary furnace --

1       A   Uh-huh.

2       Q   -- by-products that Eagle Picher did?

3       A   Yes, they did.

4       Q   And could you repeat for me what those types of  
5 by-products would have been?

6       A   The rotary residue and the slag.

7       Q   Okay. And do you recall where Sherwin-Williams  
8 placed the slag by-products when it was at the plant?

9       A   Well, basically, they would put some on top of  
10 where we already had the slag area. Where you're showin'  
11 as RCO-5.

12      Q   And do you recall where Sherwin-Williams placed  
13 the rotary furnace residues from rotary number two?

14      A   Rotary number two, some of theirs was placed  
15 where I showed rotary residue and some of it was placed --  
16 oh, I don't know, say, where this RR1-4 is, right along  
17 that area.

18      Q   Okay.

19      A   We placed some down there when we run out of  
20 room out here.

21      Q   And do you recall -- or, in Sherwin-Williams'  
22 operation of furnace number three, did it generate the  
23 same types of by-products as Eagle Picher did?

24      A   Basically.

1       Q   And do you recall where the residue from furnace  
2       number three would have been placed by Sherwin-Williams?

3       A   Where I would show the number three residue from  
4       Eagle. They added to it.

5       Q   So Sherwin-Williams added to the existing pile?

6       A   (Nods head yes.)

7               We kept it separated from the regular rotary  
8       furnace.

9       Q   When Sherwin-Williams operated the plant did it  
10       make use of material in the residue piles to reuse in  
11       plant operations?

12       A   Yes, they did.

13       Q   Did Sherwin-Williams move the material in the  
14       piles around in doing so?

15       A   They had to.

16       Q   And in doing so -- strike that.

17               You had indicated that when Eagle Picher  
18       operated the plant the residues that it would place in the  
19       accumulation areas wet would spread along with the  
20       moisture?

21       A   Yes.

22       Q   Was that the case when Sherwin-Williams was  
23       operating the plant?

24       A   Yes, it would be no different.

1       Q   During the time that Sherwin-Williams was there  
2   did you witness any material washing off of the piles or  
3   accumulation areas?

4       A   Well, like I told you before, when you dump and  
5   it's wet it's gonna slide down, the water would run off to  
6   the sides and that. Some of it would go down underneath  
7   the pile. You -- you know, it basically would be wet for  
8   a long time, so whether it run off and soaked in or  
9   whether it soaked in underneath the pile, why --

10      Q   During --

11      A   Any -- any time you dump somethin' wet it's  
12   gonna slide and the more you put up the more it slides  
13   out.

14      Q   During the time Sherwin-Williams operated the  
15   plant did you observe materials from the -- the piles  
16   washing off during rainstorms?

17      A   No, I don't think they washed out during  
18   rainstorms. Water might run off of it; but, as far as the  
19   material, it would pretty well stay where it was at. You  
20   know, it might slide a little bit but not wash away into  
21   the creek or 15, 20 feet away. It just wouldn't do it.

22      Q   But it would slide --

23      A   Right.

24      Q   -- to -- to a lesser distance --

1       A   Right.

2       Q   -- from the piles?

3       A   Water would cause it to slide. But that's with  
4 all rotary residue, not just Sherwin's or Eagle's but it's  
5 all of it.

6       Q   Now we had discussed the -- the chemical  
7 contents of the material that would be placed in the  
8 accumulation areas by Eagle Picher. Would the chemical  
9 constituents of those materials Sherwin-Williams  
10 accumulated have been any different?

11      A   Shouldn't have been.

12      Q   So would the material placed in the accumulation  
13 areas by Sherwin-Williams have contained lead?

14      A   They would -- basically contained the same thing  
15 that the others had, you know. They had -- they'd have  
16 lead in it, probably a small amount. They would have  
17 zinc. They'd have iron. Possibly some copper in it.  
18 Depends on the type of nozzlers we was runnin'.

19      Q   And again, how -- how do you know the contents  
20 of the material in those piles?

21      A   Because they're assayed.

22      Q   Do you recall at some point Sherwin-Williams  
23 beginning a -- an effort to clean up piles of material at  
24 the site?

1       A   Well, at -- off and on there they would take  
2   and -- I know they sold a lot of the muffle dross and got  
3   it off the plant. So, yeah, there was times that they was  
4   cleanin' up and takin' care of things.

5       Q   And are you aware of why Sherwin-Williams was  
6   cleaning up the piles of muffle dross?

7       A   No, that -- that was upper management. I had  
8   nothin' to do with it.

9       Q   All right. And do you recall Sherwin-Williams  
10   selling the plant operations?

11      A   I remember when it was shut down.

12      Q   Okay. And do you recall when Sherwin-Williams  
13   shut down the plant operations?

14      A   First part of '83. I don't know whether it was  
15   February or March, somewhere in that area.

16      Q   And do you know why Sherwin-Williams shut  
17   down -- shut down plant operations at that time?

18      A   No. I can't give you an answer.

19      Q   Did Sherwin-Williams ever reopen plant  
20   operations?

21      A   No.

22      Q   Did Sherwin-Williams at least sell the plant?

23      A   They sold it, yes.

24      Q   Do you recall when they sold it?



1       A   I don't know whether it was the end of '83 or --  
2   I think it was the end of '83. I'm not positive. It  
3   could have been at the first months of '84, but I think it  
4   was at the end of '83.

5       Q   And were you employed by Eagle Zinc?

6       A   Yes, I was.

7       MR. IX: Object and ask you to clarify the term --  
8   using Eagle Zinc. What do you mean by that?

9       MR. KRUEGER: And your answer was?

10      THE DEPONENT: I -- you asked me if I was employed by  
11   Eagle Zinc; and, I said yes, I was.

12      Q   And just to clarify, who -- who purchased the  
13   property in 1984?

14      A   T.L. Diamond.

15      Q   Could you clarify for me then -- you'd indicated  
16   that you were employed by Eagle Zinc. Is Eagle Zinc  
17   affiliated with T.L. Diamond?

18      A   It -- it was -- it was a division of T.L.  
19   Diamond, Incorporated.

20      Q   And what was the nature of T.L. Diamond's  
21   operations at the site?

22      A   We basically made zinc oxide off the rotary  
23   furnace.

24      Q   And T.L. Diamond used only the rotary furnace?

1       A   Yeah, we -- well, we used the two rotary  
2   furnace. We run block three for a little -- off and on  
3   period.

4       Q   And which other rotary furnace --

5       A   Block two.

6       Q   -- did you --

7           And could you describe for me the nature of your  
8   employment with T.L. Diamond?

9       A   I was a little bit of everything. When we  
10   started up we was a small operation, and basically there  
11   was about -- a lab person and a production person and the  
12   office person. And I basically worked as far as  
13   gettin' -- worked with plant manager at that time getting  
14   a -- the plant up and running to making zinc oxide. And  
15   any maintenance was taken care of -- I was in charge of  
16   gettin' the maintenance and gettin' it repaired or  
17   whatever. It was a small operation to begin with. Ted  
18   had just a small place and gradually we was comin' up.

19       Q   And now when you -- when you say Ted, who are  
20   you referring to?

21       A   Mr. Diamond.

22       Q   And who was the plant manager at that time that  
23   you were with -- working with?

24       A   When I first started it was Lester Roman

1 (phonetic).

2 Q Had Mr. Roman also worked with Sherwin-Williams?

3 A Yes, he did.

4 Q In what capacity did he work at

5 Sherwin-Williams?

6 A He was up in the main office, but I can't -- I

7 don't know whether he was plant superintendent or what he

8 was. I really can't tell you what he done.

9 Q And did the nature of T.L. Diamond's operation

10 at the plant change over time?

11 A No. Basically, we made the same material and

12 produced the same type oxide and what have you.

13 Q Did the size of its operation at the site expand

14 over time?

15 A Not a great lot, no.

16 Q Do you recall what the physical condition of the

17 plant was at the time that T.L. Diamond resumed

18 operations?

19 A When he started?

20 Q Right.

21 A It was -- basically, it was in fair condition,

22 just like it was when Sherwin bought it, you know, you

23 can't say it was perfect or above average because it

24 wasn't.

1       Q   And do you recall whether the by-product  
2 materials were stored in the plant yard at the time T.L.  
3 Diamond resumed operations?

4       A   Yes, I do.

5       Q   Do you recall which residues were present at the  
6 time T.L. Diamond resumed operations?

7       A   Well, all the residue along here, where I --  
8 where I referred to as RR1-4, and the big residue pile  
9 which we classified as rotary residue. And this pile was  
10 here, but we didn't use it.

11      Q   And by this pile, you're referring to --

12      A   To the block three rotary residue.

13           We run three, but we did not put anything there.  
14 When I say we, T.L. Diamond & Company did not put anything  
15 there. Because we had changed the operation, how we done  
16 stuff at that time.

17      Q   You had changed the operation of -- of furnace  
18 number three?

19      A   Well, we changed how we handled the by-product  
20 off of it.

21      Q   And how did you handle the by-product from  
22 furnace three?

23      A   When the by-product come off the furnace it was  
24 stored right beside the rotary furnaces one, three and

1 four along the brick wall. And --

2 Q And you're indicating in the area to the east of  
3 the road?

4 A It would be east of the road and --

5 Q And west of the building?

6 A -- west of the building.

7 We take it out when it was warm and store it  
8 there. Then we would take it from that point down to the  
9 muffle furnace slab where we would screen it, and take it  
10 back up to the mix room to be mixed back in with the  
11 charge.

12 Q So does that -- does that mean that the  
13 material -- the by-products from rotary furnace three were  
14 reused by T.L. Diamond?

15 A Yes.

16 Q Just -- just to clarify then; your recollection  
17 as I understand it is -- which piles would have been  
18 present at the site when T.L. Diamond acquired it?

19 A Your slag piles. Your rotary residue piles.  
20 Your --

21 Q So that -- that's just --

22 A Which would have been down by RR1-4, right  
23 beside CPH-8 and 6. The RR2-11. The -- the dross piles  
24 was not there. Maybe some little small parts that wasn't

1 cleaned up, but basically they was -- was not there.

2 There was a few small piles there, but no big piles. But

3 they was there when Ted got the place, when -- Mr.

4 Diamond.

5 Q And would the material in the southwest corner

6 in the area marked as RR1-1 and RR1-2 have been present at

7 the site when T.L. Diamond --

8 A Yes --

9 Q -- took over?

10 A -- they was.

11 Q (Short pause) --

12 THE DEPONENT: (Indicating to Mr. Ix) -- this here

13 rotary residue, I marked it on my sheet. I don't know if

14 you got it or not. Did they get that? The rotary residue

15 that was -- that was by RR1-4?

16 MR. BURKE: By RR1-4?

17 THE DEPONENT: Right in this area.

18 MR. KRUEGER: And just to clarify that, Mr. Moler, I

19 appreciate you labeling that area as well and clarifying

20 the labeling --

21 THE DEPONENT: Well --

22 MR. KRUEGER: -- that we're -- as well.

23 THE DEPONENT: Well, we talked about it but I didn't

24 label it at the time and I thought I better label because

1 I labeled everything else.

2 Q Who would have produced the rotary residue  
3 material that was accumulated in that area?

4 A This area here would have been under  
5 Sherwin-Williams because this pile was gettin' so big and  
6 we had loads in front of it that we started puttin' some  
7 down here.

8 Q So you're indicating the original rotary residue  
9 pile to the north of the RR1-4 area is the area -- is the  
10 pile that came too large?

11 A This one here.

12 Q To -- and that -- and that's to the north of  
13 RR1-4?

14 A Right, to the north of it.

15 Q All right.

16 A At that time we had a lot there and we hadn't  
17 processed it so we went ahead and started puttin' some  
18 truckloads down through here.

19 Q Do you recall if T.L. Diamond ran the carbon  
20 recovery operation?

21 A For a short period, but then we changed how we  
22 recovered the carbon.

23 Q And --

24 A We found it wasn't near as profitable to run it

1 through the carbon recovery plant as it was to take it and  
2 run it through a trommel screen like we used to do the  
3 muffle dross, only we put a finer screen inside of it and  
4 screened it, and it -- it done the same thing. It didn't  
5 get out all the impurities, but then it -- it worked a lot  
6 better and we was able to reuse the carbon that a-way.

7 Q Now was carbon hutch still generated as a result  
8 of that --

9 A No.

10 Q -- product?

11 A No.

12 Q Okay. Was carbon hutch generated during the  
13 time that Eagle Picher did operate the carbon recovery  
14 plant?

15 A Yes, it was.

16 Q And do you recall -- I think I misspoke.

17 While T.L. Diamond ran the carbon recovery  
18 plant?

19 A When we -- at first when we run the carbon  
20 recovery plant, the plant itself, yeah, there was hutch  
21 accumulated there.

22 Q And do you recall where T.L. Diamond would have  
23 placed the carbon hutch it generated at the plant?

24 A (Short pause) -- well, it would be in this area



1 over here, where the CR -- CPH-8 is. We dumped ours right  
2 in front of what was already there.

3 MR. McCONNELL: Tom, can we go off the record?

4 (An off the record discussion  
5 was held.)

6 MR. KRUEGER: All right, back on the record then.

7 We would like to clarify one matter for the  
8 record; and, Mr. Moler, would you like to explain what we  
9 discussed and what you've clarified on your map?

10 THE DEPONENT: All these?

11 Q No, just the -- the labeling correction that we  
12 discussed while we were off the record.

13 A Oh, you talkin' about this one, the rotary  
14 residue?

15 Q You -- you had been making references to  
16 CPH-8 --

17 A Oh, I changed --

18 Q -- on the exhibit, on the map --

19 A They said it was a nine, and I got to lookin' --  
20 mine still looked like an eight, but I erased the eight or  
21 that I say was an eight and put a nine right below it.

22 Q So -- so the references in the record so far to  
23 CPH-8 --

24 A Would be actually a nine.

1 Q All right. Thank you.

2 All right, just to make sure I've got this all  
3 straight now. When -- when T.L. Diamond took over  
4 operations at the Hillsboro plant did it run the muffle  
5 furnace?

6 A I don't remember it ever runnin' the muffle  
7 furnace.

8 Q Okay. It -- it would -- it did run the rotary  
9 furnaces?

10 A Yes, we did. Two of them.

11 Q And those are units --

12 A Three and one -- three and two.

13 Q And it did run the carbon recovery plant?

14 A For a little while.

15 Q Now would the by-products generated by the  
16 rotary furnaces during T.L. Diamond's operation have been  
17 similar to the by-products generated by Sherwin-Williams  
18 and Eagle Picher?

19 A Yes.

20 Q And would that be true with respect to furnace  
21 number three as well?

22 A Well, like I told you, we kept ours separated  
23 because we used it -- we run different materials through  
24 there that -- and we took the by-products down and

1 screened them and assayed them and then run them back  
2 through the furnace. Actually, you was buyin' products --  
3 secondary products and you run them through there and  
4 seein' what kind of -- of a product you come up with and  
5 we'd run that back through the furnace and we knew exactly  
6 what we was doin'. I hope.

7 Q And now did T.L. Diamond also attempt to -- to  
8 reuse portions of the material in the accumulation  
9 areas --

10 A Yes, they did.

11 Q -- out in the plant yard?

12 A Yes, they did.

13 Q And in doing so, did -- did they spread the  
14 piles around?

15 A Well, I wouldn't say they spread them around.  
16 Because we would take and pick them up and take them --  
17 like, the rotary residue piles here, we would take them  
18 and -- and screen them and put them down here in the area  
19 of RRO-12 and NP-15. In between them. Which we took them  
20 piles and that was into a product we was selling.

21 Q And physically taking the material out of the  
22 piles, would they mix the piles around?

23 A No, we -- we -- normally, we'd -- like, we work  
24 from one pile and, like, this big pile here, we tried to

1 get it completely gone which we did, you know, basically  
2 down to the level. There was still some left there but,  
3 you know, like, a load. But then from there we went  
4 down -- we was workin' on this rotary residue pile down  
5 here which would be close to RR1-4.

6 Q Okay. In taking material out of the piles or  
7 the accumulation areas, would T.L. Diamond have mixed the  
8 material around inside the individual pile --

9 A No.

10 Q -- in doing so?

11 A No. Now the -- when they screened it, if you  
12 had some of the big pile and then you got into some of the  
13 little pile, one would be on top of the other out here.  
14 But as far as, you know, just pushin' them together and  
15 mixin' them up, no, we didn't do that.

16 Q But if -- if I understood, and -- and I don't  
17 want to mischaracterize what you just said, but I do -- I  
18 want to understand it --

19 A Well --

20 Q -- it --

21 A -- I'm sayin', if we took this dross here out of  
22 the big pile --

23 Q You're indicating the rotary residue pile?

24 A The rotary residue pile.

1           And screened it and put it out here for the --  
2   to be sold, and then you took and screened some of this  
3   and brought it out here to be sold, if this wasn't all  
4   gone then you'd dump what we screened from this pile on  
5   top of this.

6       Q   Okay. But you're describing mixing of screened  
7   materials that were pulled from the larger accumulation  
8   piles so that they could be resold?

9       A   Right.

10      MR. IX: Object to the form.

11      MR. KRUEGER: And now you've just -- you just  
12   indicated that a large rotary residue pile was removed by  
13   T.L. Diamond?

14      THE DEPONENT: Right. This pile here.

15      Q   All right, and you're indicating the pile that's  
16   located to the south of the carbon plant building?

17      A   Right.

18      Q   Could I ask you to make a notation on there,  
19   maybe just off to the side, indicating you recall that was  
20   removed by T.L. Diamond?

21                   (Which was so done.)

22      MR. BURKE: Can you show us that pile? Would you  
23   hold it so we can see it?

24      THE DEPONENT: This pile here, and this pile here.

1 MR. BURKE: Thank you.

2 THE DEPONENT: We cleaned this pile up and worked on  
3 this pile here.

4 MR. IX: The second one you're referencing is RR1-4?

5 THE DEPONENT: Uh-huh.

6 MR. KRUEGER: And now we had discussed previously  
7 with respect to the operations of Eagle Picher and  
8 Sherwin-Williams that in handling materials in the pile  
9 the materials would be spread around and moved around.  
10 Was that true of the materials handling while T.L. Diamond  
11 owned the property as well?

12 MR. BURKE: Object to the form.

13 THE DEPONENT: What -- what are you referring to?  
14 Like I told you, we took this pile and screened it and  
15 moved it to here, and part of this pile and screened it  
16 and moved it to here.

17 MR. KRUEGER: I think before -- before we were  
18 talking about just purely the physical handling of the  
19 material in the piles when it was being pulled up to be  
20 assayed so it could be reused. And -- and I believe --  
21 again, I don't want to mischaracterize what you said, but  
22 I believe you said in doing so material in the piles would  
23 be moved around.

24 A Well, yeah, they, you know, you run in with a

1     payloader and pick somethin' up and then you get a bucket  
2     full and it spreads out to the side when you raise it up  
3     and that; and, so, yeah, it moves.

4         Q   And that was true when T.L. Diamond was taking  
5     material from the accumulation area --

6         A   Right.

7         Q   -- as well?

8             I think the last thing I've got that I want to  
9     show you -- and I'm gonna mark this as Government  
10    Exhibit 4.

11                   (Government Exhibit  
12                   Number 4 was marked for  
13                   identification.)

14         MR. KRUEGER: And I apologize to Counsel, I -- I'm  
15     handing you copies of the exhibit but they're incomplete  
16     copies. They're -- they're intended to be the pages that  
17     I'm gonna ask Mr. Moler to look at; but, we have  
18     restrictions on the amount of color copying we can do, so  
19     I -- I gave you only the relevant pages.

20         MR. BURKE: I'll remember that on April 15.

21                   (Laughter.)

22         MR. KRUEGER: But -- but I will --

23                   (Laughter.)

24         MR. KRUEGER: But I'll also represent as a means of

1     excuse or justification that these come from a document  
2     that -- that was generated by Sherwin-Williams, T.L.  
3     Diamond and Eagle Picher.

4                     (It should be noted that  
5                     copies of said exhibit were  
6                     furnished to Counsel.)

7     MR. KRUEGER: So I'm showing you what's marked as  
8     Government Exhibit 4.

9                     (It should be noted that said  
10                    exhibit was furnished to the  
11                    deponent for review.)

12    MR. KRUEGER: And if I could direct your attention to  
13    photograph number one.

14    THE DEPONENT: Uh-huh.

15    Q   Do you recognize what that material is?

16    A   Well, it looks like the big pile of rotary  
17    residue that was -- where I said was right east of CPH-6  
18    and 9. That's what it looks like.

19    Q   It looks like that sort of material?

20    A   Uh-huh.

21    Q   The --

22    A   Whether it is or not, I can't answer you, but --

23    Q   And directing your attention to photograph  
24    number two. Do you -- do you recognize what sort of



1 material that is?

2 A Just looks like some oversize out of the rotary  
3 residue, is what it looks like.

4 Q And then directing your attention to what -- the  
5 next page, which is marked as Page Number 6 --

6 A Uh-huh.

7 Q -- Photograph 11. Do you recognize what that  
8 material is?

9 A Looks like some hutch.

10 Q And why do you say that?

11 A Well, it just -- that's what it looks like to  
12 me, is some hutch.

13 Q And -- and what about the material makes you  
14 believe it's -- it's hutch?

15 A This here? Or this?

16 Q Well, you --

17 A This -- this looks like hutch. This -- this  
18 here could be some rotary residue here, it's grayer.

19 Q And you're pointing to a material in Photograph  
20 Number 11?

21 A Photograph 11. And where I'm sittin', it would  
22 be the south and east corner of the photograph.

23 Q So, just to -- to make sure we've got the record  
24 clear here; you're -- you're indicating material in the

1 foreground of the photograph that's grayer in color --

2 A Right.

3 Q -- looks like it might be what kind of material?

4 A Looks like rotary residue.

5 Q Okay. And then you indicated the darker

6 material --

7 A Looks like --

8 Q -- in the background --

9 A -- hutch. Looks like hutch to me.

10 Q And then directing your attention to Photograph

11 12. Do you recognize that sort of material?

12 A Well, it -- it could be part of the hutch

13 material that's -- like I said, it -- it gets chunky and

14 everything. It's like concrete when it sets up. 'Cause

15 it's got so much iron in it.

16 Q Okay. And then directing your attention to the

17 next page of photographs which is marked as Page 8,

18 Photograph 15 at the top of the page. Do you recognize

19 that sort of material?

20 A It -- still looks more -- more like some hutch

21 layin' there.

22 Q And Photograph 16 on the bottom of Page 8?

23 A That's hutch.

24 Q And why do you say that?

1       A    I -- 'cause I just know it is, that's why.

2       Q    And that's from your experience at the plant?

3       A    That's -- that's my experience, and that's --

4   you see where we tried to -- even had a backhoe in there

5   tryin' to break it down and it just set up somethin'

6   fierce.

7       Q    (Short pause) --

8       A    Sittin' here and hardened over the years.

9       Q    And then directing your attention to Page 11,

10   the Photograph 22 at the bottom of the page. Do you

11   recognize that material?

12       A    I don't know, that -- (short pause) -- that

13   could -- it could be some hutch but it also looks like

14   there's some muffle dross there involved in it and some

15   chunks. But I -- I -- I don't see why it would be. But I

16   don't know where -- where it come from, so -- see, your

17   gray -- gray color is -- it looks like muffle dross

18   sometime, your darker color looks like hutch. It don't --

19   it don't look like the rotary residue, but then some of

20   the big chunks look like some slag chunks.

21       Q    From the furnace cleanout?

22       A    Uh-huh.

23       Q    And then I -- if you would turn to the next page

24   which is marked as Page 18. Do you recognize the material

1 shown on Photograph 35 at the top of the page?

2 A No, I don't. I don't know what it is.

3 Q Photograph 36 at the bottom of that page?

4 A Still can't answer you, 'cause I don't --

5 without bein' out there and physically seein' the pile and

6 lookin' at it I can't -- I can't give you a good answer.

7 MR. KRUEGER: Okay. That's all I have.

8 THE DEPONENT: That's all you have. I hope I've

9 answered your questions satisfactory to everybody.

10 MR. KRUEGER: Okay. And now I -- I would suggest

11 that we might want to take a short break and then we can

12 determine if the other counsel here wish to cross examine

13 you and which order they'd like to go in.

14 THE DEPONENT: Fine with me.

15 (A short recess was taken.)

16 MR. BURKE: I'm gonna go next, if it's okay.

17 MR. KRUEGER: Lucky you.

18 MR. BURKE: Everybody ready to go? Ready to go back

19 on the record?

20 Mr. Moler, my name is Kim Burke. I represent

21 the Sherwin-Williams Company --

22 THE DEPONENT: Uh-huh.

23 MR. BURKE: -- and I have some follow-up questions

24 for you.

1 EXAMINATION

2 BY MR. BURKE:

3 Q First, going back to the entire period of time  
4 that you worked there. You mentioned that products from  
5 time to time were taken out of the furnaces and placed in  
6 piles around the property. I take it, those piles were  
7 placed around the property because the material in the  
8 piles was viewed as having potential use for reuse in the  
9 furnaces, correct?

10 A (Nods head yes.)

11 Q Is that a yes?

12 A Yes.

13 Q Okay. So you considered all of that material to  
14 be a useful product, didn't you?

15 A No, I don't consider all of it to be a useful  
16 product as far as the operation of the plant goes.  
17 Because if you get into some of this slag that we have and  
18 it's low zinc, low-grade, you can't -- there's no need to  
19 crush it and put it back through the furnace.

20 Q All right.

21 A There's nothin' there to reclaim.

22 Q Could that material also have been sold though?

23 A I can't answer you that, I don't know.

24 Q All right. So there might have been some value

1 even in the slag, right?

2 A There could have been, but I can't answer that.

3 I don't know.

4 Q You'd mentioned my -- I think that there had  
5 been -- when Sherwin-Williams took over ownership of the  
6 property that Sherwin-Williams had removed some piles of  
7 material from the property, correct?

8 A Some muffle dross, yes.

9 Q Okay. And can you identify on Exhibit 1 which  
10 of those piles Sherwin-Williams removed from the property  
11 when it operated there?

12 A Well, you can't show them 'cause they're not  
13 there.

14 Q Because they're not there. All right.

15 A I mean, like, this NP-15 and 12 and right around  
16 that area -- NP-13, that could have muffle dross on the  
17 ground in small piles of it because it wasn't completely  
18 all sold off or shipped out or whatever happened to it.  
19 But there's -- there's still some -- probably there's  
20 still some out there right now.

21 Q All right. Do you know that for a fact or are  
22 you guessing?

23 A No, I know that for a fact.

24 Q All right. But when Sherwin-Williams operated

1 at -- at the plant they had certain piles of muffle dross  
2 that they sold off, is that right?

3 A That's what I understand.

4 Q Okay, when you say you understand it, is that  
5 because you observed it because you worked there?

6 A I -- I'm sayin' because when I was there  
7 Sherwin-Williams removed the material from the plant. I  
8 seen it was there, now it was gone.

9 Q Oh, I see.

10 Can you give me an estimate of how much material  
11 was removed from the plant by Sherwin-Williams?

12 A God, I don't know. It could be anywhere from  
13 five to ten thousand pounds, I just don't know.

14 Q Okay.

15 A Or tons, not pounds.

16 Q Tons, uh-huh.

17 And did Sherwin-Williams during the time that  
18 you worked there remove anything from those piles other  
19 than muffle -- muffle dross?

20 A As far as shippin' it out and that?

21 Q Yes.

22 A Not that I know of.

23 Q Okay. And -- now did Sherwin-Williams reuse  
24 material from other piles on the property during the time

1 that Sherwin-Williams operated at the plant?

2 A Oh, yeah. When we run carbon they would reuse  
3 some of the carbon, the carbon itself which was anthracite  
4 coal, basically, yeah.

5 Q And that's because it was a useful product?

6 A Right.

7 Q And they reused other material that had high  
8 zinc content because that was a useful product, right?

9 A Right.

10 Q When you mentioned before that front endloaders  
11 would be used to scoop into these piles and material would  
12 be moved, are you just referring to material collapsing  
13 around the bucket itself inside the pile?

14 A Well, no, because you pick a pile up and you got  
15 a big bucket full and you back up and some of it runs off  
16 and you pull over towards the truck and --

17 Q Uh-huh.

18 A -- some more of it runs off and then when you --  
19 when you get done, you're all done with that, then you try  
20 to push it back up to the pile but you don't get it all  
21 back up there. So some of it spreads out a little bit.

22 Q But -- but there was an effort made to push the  
23 material back into the pile if it -- if it fell out of the  
24 bucket?



1       A   Oh, yeah. We always done that to try to keep it  
2   all in one place so when you would next come in there then  
3   you would go into the pile and try to get it cleaned up.  
4   You don't want to spread it out all over and leave a pile  
5   here and a pile here and a pile there.

6       Q   It's a -- kind of like a dustpan, isn't it?

7       A   Yeah, basically.

8       Q   And the reason you wanted to keep it all in  
9   one --

10      MR. KRUEGER: I object to the characterization.

11      MR. BURKE: The reason you want to keep it all in one  
12   place, because it was a useful material?

13      THE DEPONENT: That's right. Or at least we thought  
14   so.

15      Q   Right. You believed it to be --

16      A   Until -- until we assayed it or whatever we --  
17   because, like I said, you collect it off the furnace every  
18   day and you assay it and then they take a truckload away  
19   that -- or two truckloads away, then that guy gets a  
20   sample and you assay it. And, you know, it's -- then you  
21   take it over to the pile and then if it's all in one pile  
22   then a lot of times if we went in there to -- if we wanted  
23   to run it back through the furnace then we would screen it  
24   and then we'd assay it again.

1 Q And assays vary from sample to sample, wouldn't  
2 they?

3 A Sure they would.

4 Q And there would be a considerable various from  
5 the assay --

6 A Yeah, you got moisture and everything else to  
7 contend to.

8 Q Let me direct your attention back to the Exhibit  
9 Number 2 which I think is an assay sheet. Do you have  
10 that one handy?

11 A I probably got it here somewhere.

12 Q (Short pause) -- do you have Exhibit 2 in front  
13 of you?

14 A (Nods head yes.)

15 Q Is that -- do you have Exhibit 2 in front of  
16 you?

17 A I guess that's what it says, yeah.

18 Q Says Exhibit 2 on the bottom?

19 A Yes.

20 Q I'm a little bit far from you, that's why I'm  
21 asking you.

22 Is that your handwriting on that document?

23 A Is that my handwriting? No.

24 Q Who prepared it?

1       A   Well, I can't say whether Max Page (phonetic)  
2   done it or -- (short pause) -- we had two or three chief  
3   chemists out there. I can't answer you. The name Les  
4   here is the one that -- he was the -- probably the furnace  
5   superintendent at this time and he probably put his name  
6   on there, he made the copy or what -- I can't answer you.

7       Q   Can you positively identify the handwriting on  
8   Exhibit Number 2?

9       A   No, I can't.

10      Q   Were you directing the preparation of the assays  
11   that were done in Exhibit Number 2 at the time that they  
12   were done?

13      A   I doubt it.

14      Q   Okay. Is that because you weren't working in  
15   the lab at that time?

16      A   I wasn't working in the lab at that time.

17      Q   So --

18      A   But I don't know -- well -- (short pause) --  
19   this is '80 and '79. No, I wasn't workin' in the lab.

20      Q   Okay. So who -- who -- who would have been in  
21   charge of the lab at the time that Exhibit 2 was prepared?

22      A   Max Page.

23      Q   Max Page, okay.

24      A   I would think that's who it was.

1 Q And where is Max Page today?

2 A I -- (short pause) -- I don't know whether he's  
3 even alive or not. He was in a nursing home and he had  
4 Alzheimer's disease and he got to where he didn't know  
5 nobody or nothin' and -- he was in a nursing home, and I  
6 don't really know if he's alive or not. I really can't  
7 answer you.

8 Q I'm gonna ask you specifically about the time  
9 when you were working at the plant when Sherwin-Williams  
10 owned and operated that particular plant; all right?  
11 During the time that you were working there when  
12 Sherwin-Williams owned and operated that plant did you  
13 ever see any releases of any of the material that was a  
14 waste from the plant go into the environment?

15 A Well, I -- I think you see a little bit of it go  
16 in the environment from everybody runnin' the place. If  
17 you're talkin' smoke out of the stack or -- I don't care  
18 what you do, it's not perfect.

19 Q Did you ever see during the time that  
20 Sherwin-Williams was operating the plant any discoloration  
21 of streams around there?

22 A I -- I'm gonna answer you truthfully. I never  
23 went and checked the waters on any time anybody run the  
24 plant.

1       Q   So you never saw any releases of material coming  
2   off of the piles that were at the plant into surface water  
3   from the plant, did you?

4       A   Well, I've seen it where the water come off the  
5   piles that -- the residue piles and that and flow out to  
6   the side of it. But as far as whether it flowed ten feet  
7   or five feet, I can't answer you -- or, 20, 25 feet, I  
8   can't answer you.

9       Q   And as for the water that was coming off of  
10  those piles, you didn't know whether there were any  
11  chemicals in them, do you?

12      A   I wouldn't know unless they was assayed.

13      Q   And to your knowledge were any assays ever done?

14      A   I don't think that we did.

15      Q   Do you know if anybody else did?

16      A   Not 'til after -- not 'til, as far as I know,  
17  until EPA come in.

18      Q   When did EPA come in?

19      A   I can't answer that because I don't know the  
20  exact time it was.

21      Q   Was it -- was it during Sherwin-Williams'  
22  ownership of the plant?

23      A   I don't know. I do know that they was there  
24  during parts of Ted's, but I can't answer you whether --

1 'cause that could have been up there -- the main office,  
2 and I wouldn't know anything about it.

3 Q When you refer to Ted, are you referring to --

4 A Mr. Diamond.

5 Q Okay. Now you've mentioned his name a few  
6 times. Was he present on the plant on several occasions?

7 A Different times, yes, sir.

8 Q Why was he there?

9 MR. IX: Object to the -- object, I think it's  
10 outside the scope of this deposition.

11 MR. BURKE: Okay, why was he there?

12 You can answer.

13 MR. IX: Same objection.

14 THE DEPONENT: Well, Ted just come down to visit and  
15 see how things was doin'.

16 MR. BURKE: And did he provide any input into how the  
17 plant should be run?

18 MR. IX: I object to this line of questioning.

19 Tom, what do you think? I think this is outside  
20 the scope of this deposition based on the application that  
21 you made for the deposition. You haven't made an  
22 application.

23 MR. BURKE: You can go ahead and answer the question.

24 MR. IX: Not necessarily.

1 Tom, what do you think?

2 MR. KRUEGER: My -- I don't object to it going on for  
3 a little while. I -- I hope this isn't gonna turn into an  
4 elaborate discussion of the issue; but, we're -- we're  
5 gettin' at the outer edges of the scope of our petition.  
6 But it is a petition to perpetuate testimony.

7 THE DEPONENT: Okay.

8 MR. IX: Perpetuate testimony with respect to your  
9 potential claim against two parties, Sherwin-Williams and  
10 T.L. Diamond & Company.

11 MR. KRUEGER: Well -- and again, I think some of  
12 these initial questions go -- are -- are within the scope  
13 of that inquiry. I -- and I'm willing at this point to  
14 not object and see where this is going.

15 MR. IX: I object.

16 And I can't instruct you not to answer; but, it  
17 is my impression that you are under no obligation to  
18 answer these questions.

19 THE DEPONENT: Well, the question again?

20 MR. BURKE: Could you read that back, if you can find  
21 it?

22 (Said question was read back  
23 by the reporter.)

24 THE DEPONENT: I'm gonna answer that to your reasons

1 here.

2 When Ted come down -- Mr. Diamond come down,  
3 there was meetings in the main office and I was not  
4 involved in them. So I can't give you a more answer than  
5 that.

6 MR. BURKE: Okay, now during the examination by Mr.  
7 Krueger, he asked you about the changes in the operations  
8 that occurred between Sherwin-Williams and T.L. Diamond.  
9 Are you aware of any changes in operations that occurred  
10 when T.L. Diamond owned and operated that plant which was  
11 the result of any direction or guidance from Mr. Diamond?

12 MR. IX: Same objection.

13 THE DEPONENT: I can't answer you. I don't know.

14 MR. BURKE: You just don't know?

15 A Just don't know.

16 Q Okay.

17 A Anything -- anything that I know I'll answer to  
18 the best I can; but, if I don't know, I'll tell you I  
19 don't know.

20 Q In your prior testimony you had mentioned that  
21 when Sherwin-Williams owned and operated the plant the  
22 plant was shut down in 1983, is that correct?

23 A As far as I can remember, yes.

24 Q Do you remember when the employees were laid



1 off?

2 A I think it was -- they was given, like, 30 days  
3 or somethin', but -- and --

4 Q In -- in what year?

5 A In '83.

6 Q Okay. If I told you it was 1982, would you  
7 challenge that?

8 A No, because I -- I -- as far as I remember, I  
9 think it was '83.

10 Q Okay. But if I -- if a witness were to say that  
11 the layoff occurred in 1982, would you say that person is  
12 wrong?

13 MR. KRUEGER: Objection, calls for speculation.

14 MR. BURKE: Go ahead, you can answer.

15 THE DEPONENT: I -- I would -- personally, I would  
16 think they was wrong because I think it was '83.

17 Q Okay. What part of '83?

18 A Oh, I think it was -- (short pause) -- I  
19 don't -- close to the middle, eighty -- I don't remember,  
20 I just know it was in '83. And because that would be it,  
21 it was closer to the first part of '83.

22 Q Okay.

23 A Because I -- I was there 'til -- one of the last  
24 ones, and then the last two were there was Mr. Roman and

1 the office girl and they was takin' care of some business  
2 for Sherwin-Williams.

3 Q Maybe I should clarify my question.

4 When were the laborers laid off?

5 A Approximately 30 days after we was notified they  
6 was shuttin' the plant down.

7 Q And when was that?

8 A In the middle -- very, very first part of '83.

9 I can't give you a month, I don't -- February or March or  
10 what it was. I really don't remember.

11 Q But you do remember it being in 1983?

12 A (Short pause) --

13 Q Correct?

14 A As far as I remember it was in '83.

15 Q Do you consider yourself to have a pretty good  
16 memory about what happened at the plant?

17 A I feel I've got a good memory. But then, you  
18 know, I'm 70 years old.

19 Q Well, if -- if you were wrong about the date of  
20 the layoff, for example, do you think that your other  
21 answers are as equally reliable?

22 A I think --

23 MR. KRUEGER: I'm gonna object to the form of the  
24 question.

1 THE DEPONENT: I -- I -- I think my answers are as  
2 truthful as I can be with you.

3 MR. BURKE: Yeah, I'm really going to your memory  
4 though and how accurate do you think your memory is.

5 A I think it's pretty good. But you're askin' me  
6 to come down to exact day or hour, I can't do it in exact  
7 day or hour but I can come close. Which was what I'm  
8 tellin' you, it's the first part of '83. Now I could be  
9 completely wrong, but I don't think so.

10 Q Do you recall any differences in the feedstock  
11 used by Sherwin-Williams when it operated the plant from  
12 the prior operations by Eagle Picher?

13 A Yes, I do.

14 Q Okay, what were the changes?

15 A Well, we used nodular ore to begin with at Eagle  
16 Picher time. And then during Sherwin-Williams' time we  
17 switched over and was usin' what we call --

18 (Reporter requested  
19 clarification.)

20 A Some Decca ore -- D-e-c-c-a, ore and that was  
21 brought in from overseas.

22 Q Okay. Do you also recall Sherwin-Williams using  
23 slab zinc?

24 A I -- sit here and say yes, I remember them

1     puttin' it in the furnace, I can't; but, I know there was  
2     some there and -- and it was gone. So I'm -- I'm guessin'  
3     that we put it right through the furnace.

4         Q    I want to go back to your last answer.

5             Do you recall whether Eagle Picher ever used  
6     slab zinc?

7         A    Yes, they did.

8         Q    They did?

9         A    I know for a fact.

10        Q    In which furnace?

11        A    In which furnace?

12        Q    Uh-huh.

13        A    Probably block five, block six and I imagine in  
14     block seven at one time.

15        Q    You say probably, is that because you're not  
16     quite sure?

17        A    No, it -- it's the fact, we've run water the  
18     other -- and the other. Sometimes maybe we -- on seven,  
19     maybe we just run scrap all the time or -- and maybe over  
20     on five we run scrap, maybe six we'd run scrap and then  
21     switch over to five and put the slabs through it. It's --  
22     just depends on what we was doin', if we was makin' --  
23     runnin' two furnaces, we was makin' two different types  
24     oxides.

1 Q Did Sherwin-Williams run more slab zinc through  
2 as a feedstock than Eagle Picher?

3 A I can't answer that. I don't know. You're  
4 talkin' -- they had it for two or three years and Eagle  
5 had it for a long time. The problem is it's hard to say  
6 who run what through as far as amounts.

7 Q Did you ever observe any spills of chemicals  
8 while Sherwin-Williams was operating the plant?

9 A Spills of chemicals -- now what are you  
10 referring to?

11 Q Do you know what a chemical is?

12 A Yeah, I know what a lot of chemicals are.

13 Q Okay. Did you ever observe any spills of  
14 chemicals?

15 A (Short pause) -- well, we don't have chemicals  
16 out at the plant other than what we assay with; and, no,  
17 they wasn't spilled. They was put down the drain, washed  
18 down the drain -- diluted.

19 (Short pause while certain  
20 notes were reviewed by Mr.

21 Burke.)

22 (An off the record discussion  
23 was held between Mr. Burke and  
24 Mr. McDonnell.)

1 MR. BURKE: I have no further questions of the  
2 witness.

3 MR. IX: Okay. I just have a few questions for you.

4 I introduced myself earlier -- I'm John IX, I  
5 represent T.L. Diamond & Company.

6 EXAMINATION

7 BY MR. IX:

8 Q I'd like you to look at Government Exhibit  
9 Number 1, please, which is the map.

10 A Uh-huh.

11 Q Do you see near the bottom of the -- it's  
12 outlined as the plant, there's a reference to RR1-3 and  
13 it's -- it's pink?

14 A Uh-huh.

15 Q You see that, sir?

16 A (Nods head yes.)

17 Q Do you recall a residue pile in that general  
18 location at any time?

19 A Well, it could be -- without actually goin' back  
20 out there and lookin' around, I can't even tell you if it  
21 was a residue pile or whether it was where the dam used to  
22 be for the pond or -- or what.

23 Q All right. How about -- there's a reference at  
24 the bottom also to MP1-21. Do you see that?

1       A   Uh-huh.

2       Q   Do you recall a residue pile or a pile of  
3   by-products any -- you know, in that general location at  
4   any time?

5       A   Yeah, there was. In fact, there -- probably  
6   still there.

7       Q   Do you know what type of material was there?

8       A   Well, I imagine it was -- it was either slag  
9   from the furnace or -- well, pert-near had to be about  
10   that, all this other pile been layin' there for 20, 30  
11   years or 40 years.

12      Q   So slag from the furnace, is that the same as --  
13   as the material that you previously indicated --

14      A   Right.

15      Q   -- was the slag from the rotary --

16      A   Right.

17      Q   -- which was in the area of RCO-5?

18      A   See, all you're tellin' me, there's a pile there  
19   and I don't know what it is --

20      Q   Uh-huh.

21      A   -- without physically lookin' at it.

22      Q   All right. Based on your recollection, is it  
23   possible that what's been indicated on this map as MP1-21  
24   was actually an extension of the slag pile that you had

1 identified in your RCO-5?

2 A Very well could be.

3 Q All right. Near the middle of the plant site  
4 there's a reference to RCO-10. Do you see that?

5 A Uh-huh.

6 Q Do you have a recollection of a pile of -- of  
7 by-product or material in that general location?

8 A I think that's probably some hutch.

9 Q Okay. And do you recall whether hutch was  
10 placed in that general location during the period of time  
11 when this plant was operated by Eagle Picher?

12 A Well, it could have been there at the time of  
13 all three because you put it there and nobody moved --

14 (Reporter requested  
15 clarification.)

16 A It would be moved over to the big pile.

17 MR. IX: All right, I have nothing further.

18 MR. KRUEGER: Nor do I.

19 MR. BURKE: Okay.

20 THE DEPONENT: Me neither.

21 (Laughter.)

22 MR. BURKE: Thank you for your time.

23 MR. IX: Thanks very much for your time.

24 MR. KRUEGER: Mr. -- Mr. Moler, the court reporter



1 will send you a -- a copy of the transcript of your  
2 deposition and she'll ask you to review it and sign it and  
3 send you instructions on what to do with it. If you have  
4 any questions about it, I know she's given you her contact  
5 information.

6 And we very much appreciate your taking your  
7 time to come in today.

8 THE DEPONENT: Okay.

9 FURTHER DEPONENT SAITH NOT

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1 Petition to Perpetuate Testimony - Case No. 1:07MC61  
 2 October 30, 2007 Deposition L. Moler (Krueger, Burke, lx)  
 3 STATE OF ILLINOIS )  
 4 ) SS.  
 5 COUNTY OF )

6 I, LUTHER MOLER, deponent herein, do hereby  
 7 certify that I have read the foregoing deposition and that  
 8 it is a true and accurate translation of the questions  
 9 asked of me and the answers given by me, with the  
 10 following change(s):

11 PAGE \_\_\_\_\_, LINE \_\_\_\_\_

12 CHANGE DESIRED \_\_\_\_\_

13 \_\_\_\_\_

14 REASON FOR CHANGE \_\_\_\_\_

15 PAGE \_\_\_\_\_, LINE \_\_\_\_\_

16 CHANGE DESIRED \_\_\_\_\_

17 \_\_\_\_\_

18 REASON FOR CHANGE \_\_\_\_\_

19 PAGE \_\_\_\_\_, LINE \_\_\_\_\_

20 CHANGE DESIRED \_\_\_\_\_

21 \_\_\_\_\_

22 REASON FOR CHANGE \_\_\_\_\_

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24 \_\_\_\_\_  
 DEPONENT

Subscribed and sworn to before me  
 this \_\_\_\_\_ day of  
 A.D., 2007.

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24 \_\_\_\_\_  
 Notary Public

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ERRATA SHEET  
(Submitted for signature)

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20 My commission expires:

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